

## Apparent Anomalous Thermal Behavior of Polymers Undergoing a Glass Transition

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### Synopsis

Glass transitions in certain polymer samples were detected as a step change in a DTA trace in the *exothermic* sense. This anomaly is explained as a manifestation of the volume relaxation shown to occur at the glass transition in internally strained samples.

Differential thermal analysis (DTA) is extensively used for the determination of glass transition temperatures in polymers. A polymer glass transition has some of the characteristics of an Ehrenfest second-order thermodynamic transition<sup>1</sup> being associated not with an enthalpy change but with an increase in the rate of enthalpy gain with temperature. Hence the DTA curves do not show peaks but merely a small step change in  $\Delta T$  (the temperature difference between sample and reference) in the endothermic direction. A typical "ideal" DTA trace showing a polymer glass transition is shown in Figure 1(a). Observed glass transitions occur at temperatures at which molecular relaxation times become of the same order as the time scale of the experiment. Because of this kinetic nature, many authors have reported varying shapes for DTA traces through the glass transition. The most commonly encountered trace is shown in Figure 1(b), while that illustrated in Figure 1(c) occurs less frequently. Wunderlich et al.<sup>2</sup> have analyzed these two curves in detail, showing how curve 1(b) is obtained when the heating rate through  $T_g$  exceeds the prior cooling rate, while curve 1(c) is obtained with slow heating rates following fast cooling. On slow cooling, a relatively small fraction of free volume is frozen in at  $T_g$ . On subsequent fast heating the equilibrium free volume fraction is not immediately achieved, as the fast heating rate does not allow time for the necessary molecular rearrangements to occur. Once through the glass transition, molecular relaxation times decrease very rapidly and the polymer is able to achieve its equilibrium free volume fraction, absorbing heat as it does so and producing an endothermic peak in the thermogram. On fast cooling, a relatively large free volume fraction is frozen in. On subsequent slow heating, the polymer chains have sufficient time to rearrange to their equilibrium configurations having a smaller free volume fraction. This decrease in free volume is manifested by an exothermic peak in the thermogram.

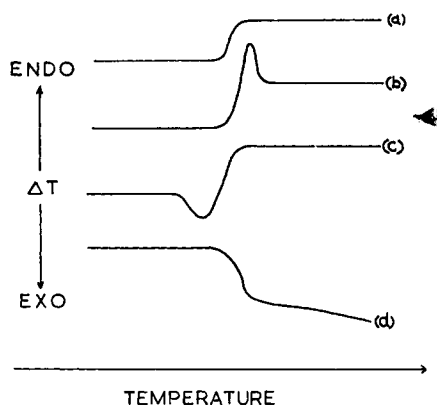


Fig. 1. DTA traces in the glass transition region.

We have, however, frequently obtained thermograms of polymers undergoing a glass transition which do not fit into the above pattern. Thus Figure 1(d) shows a thermogram (obtained on a du Pont 900 Differential Thermal Analyzer, using a scan rate of  $20^{\circ}\text{C}/\text{min}$ ) of a polyurethane in the glass transition region. On first heating, an *exothermic* step change in  $\Delta T$  was observed followed by an exothermic drift in  $\Delta T$ . After cooling in the instrument and reheating, no trace of any transition could be detected from the straight baseline. Further cooling and reheating produced a normal glass transition as an endothermic step in  $\Delta T$ , as is shown in Figure 1(a). Subsequent reheating reproduced this curve. This phenomena has been observed with a very wide variety of polymeric types including polyesters, vinyl polymers, and polyamides. In all cases the polymer had either been isolated from solution, in some cases by freeze drying, or prepared in an expanded or strained form.

It has been shown<sup>3</sup> that changes in the DTA thermogram are reflections of changes in thermal diffusivity,  $k$ , of the sample ( $k = \lambda/\rho \cdot C_p$  where  $\lambda$  is the thermal conductivity,  $\rho$  the density, and  $C_p$  the specific heat); i.e., the observed  $\Delta T$  is a function of the ease of conduction of heat through the sample and the amount of heat needed to raise its temperature. At  $T_g$  the specific heat undergoes a step change, increasing in magnitude above  $T_g$  while both thermal conductivity and density merely have different temperature coefficients above  $T_g$ . Thus the net effect on the thermal diffusivity is to produce a step decrease at  $T_g$  the magnitude of which is determined by the change in specific heat. This decrease in thermal diffusivity is manifested in the DTA thermogram as an endothermic change in  $\Delta T$ . The thermogram shown in Figure 1(d) would, therefore, appear to show a step decrease at  $T_g$  of the specific heat of the polymer, followed by the exothermic drift in  $\Delta T$ . The thermal diffusivity of bulk material as used experimentally in DTA can, however, be very different from that of the solid polymer. We have found that polystyrene, freeze-dried from 10% solution in benzene, can have a bulk thermal conductivity of  $\sim 1 \times 10^{-4}$  cal/cm sec  $^{\circ}\text{C}$  as com-

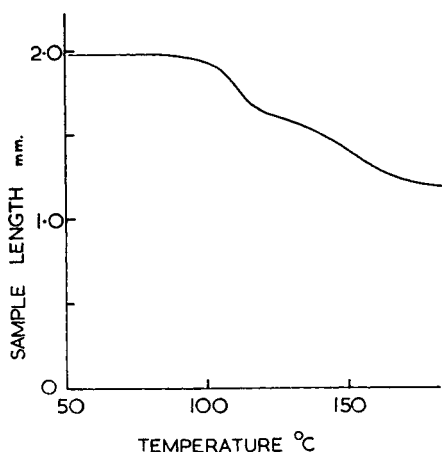


Fig. 2. Zero load length-temperature plot of expanded polystyrene.

pared with a value of  $3.7 \times 10^{-4}$  cal/cm sec  $^{\circ}\text{C}$  for the solid polymer.<sup>4</sup> The polymer in this expanded state is highly strained and at  $T_g$  a bulk volume contraction occurs. Figure 2 shows a "zero load" length-temperature plot for the same freeze-dried polystyrene obtained on a du Pont Thermomechanical Analyzer using a heating rate of  $20^{\circ}\text{C}/\text{min}$ . The sample begins to contract in length (and hence volume) above  $80^{\circ}\text{C}$ , has decreased in length by  $\sim 20\%$  at  $130^{\circ}\text{C}$ , and only approaches its normal density at  $180^{\circ}\text{C}$  when it will also have returned to its normal thermal conductivity. Thus, a sample having such a volume contraction at  $T_g$  would in effect show a step increase in thermal conductivity. Assuming that there were no change in the effective mass of the sample between the thermocouple and heat source, this fourfold increase in thermal conductivity would completely mask an increase in heat capacity at  $T_g$  of  $\sim 20\%$  and result in a thermogram of the type shown in Figure 1(d). On cooling and reheating, there would be no volume contraction and a normal thermogram would be obtained. For a more dense sample, or one not completely relaxed, the volume change would be smaller and the increase in thermal conductivity could balance the increase in heat capacity resulting in no apparent deviation from the  $\Delta T$  baseline. This could also be brought about by the volume change causing a decrease in the effective volume of the sample. If, in addition, the volume relaxation were to occur very slowly so that the thermal conductivity-temperature plot increased in slope above  $T_g$ , as shown by the polystyrene sample, a thermogram showing an apparent exothermic drift in  $\Delta T$  would be obtained. We have found that such exothermic drifts in  $\Delta T$  can persist on cooling and reheating and that as many as five or six cycles in temperature between  $40^{\circ}\text{C}$  above and below  $T_g$  or, alternatively, prolonged annealing above  $T_g$  sometimes is necessary to reduce curve 1(d) to 1(a). These conclusions are supported by the fact that this anomalous behavior is not generally observed when the samples have

been examined using a differential scanning calorimeter, in which effects of sample thermal conductivity are minimized by encapsulating a small sample in aluminum foil.

In conclusion, while DTA is an extremely useful technique for the rapid determination of polymer glass transition temperatures, care must be taken to ensure that these transitions are not obscured by other bulk changes in the polymer sample.

### References

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Received February 3, 1969

Revised June 4, 1969